

Sup today please

# Work Order ID 57488



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April 7, 2010 11:18:15 AM

Item ID: D350-561-143

Accept



Setup Start



Revision ID:

Stop



Item Name: Dual Cargo Mirror Assembly

Start Date: 4/07/10 Start Qty: 1.00



Cust Item ID:

Required Date: 4/07/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D350-561

Rev C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-561-143 CHG003

5/10/04/15

*[Signature]* 6/24/10/04/07

105

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

*[Signature]* 6/10/4/15

110

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

5/10/04/15

*[Signature]*

**Work Order ID 57488**

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Item ID: D350-561-143

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Setup Start

Revision ID:

Stop

Item Name: Dual Cargo Mirror Assembly

Start Date: 4/07/10 Start Qty: 1.00

Cust Item ID:

Required Date: 4/07/10 Req'd Qty: 1.00

Customer:



Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-561-143								
130		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

Renc

10-4-15 SL

10/04/19 J

P/10-4-15  
(1)

# Picklist Print

April 7, 2010 11:18:14 AM

Page 1

Work Order ID: 57488

Parent Item: D350-561-143

Parent Item Name: Dual Cargo Mirror Assembly

Comments: IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev  
B 10.02.16 per ecn 10-523 EC verified by: DD

Start Date: 4/07/10

Required Date: 4/07/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D350-561-045 Dual Mirror Accessory kit	CHC7002	Manufactured	No			105	Each	0.0000	1.0000			
D350-561-141 Single Cargo Mirror Assembly	CHC7001	Manufactured	No			105	Each	0.0000	1.0000			

57488

57490

4/10/10

REFERENCE ONLY

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-561 REV. C

REF. CANADIAN STC: SH91-20 ISSUE 2

REF. FAA STC: SH856NE

To reduce vibration, Dart has developed the D350-561-141/-143 Mirror Installations to replace the D350-561-041/-043 Mirror Installations. For customers with D350-561-041/-043 Mirror Installations at CHG 005 or earlier who would like to upgrade their installation, the DSI 9379-011 Upgrade Kit can be obtained from Dart. The components for DSI 9379-011 Kit are as defined in Section 1.0 below.

Customers upgrading their installation from D350-561-041/-043 to D350-561-141/-143 should follow instructions given in Figures 1 through 5 of DSI 9379 and refer to Installation Instructions D350-561 Rev. C as applicable.

Customers who are installing a D350-561-141/-143, should refer to Figures 2 through 5 of DSI 9379 and refer to Installation Instructions D350-561 Rev. C as applicable.

This service instruction details the D350-561-141/-143 kits at CHANGE 003 or later, which use D4070-041 Clamps (replaces MS21919WDG7 clamps). For -141/-143 kits at earlier change numbers, the DSI-9379-013 Upgrade kit is available to replace the mil-spec clamps with more robust D4070-041 Clamps.

## 1.0 PARTS LIST

Qty -141	Qty -142	Qty -045	Qty -011	Qty -013	Part Number	Description
X	1				D350-561-141	SINGLE MIRROR INSTALLATION (REPLACES -041)
	X				D350-561-143	DUAL MIRROR INSTALLATION (REPLACES -043)
	1	X			D350-561-045	MIRROR KIT
			X		DSI-9379-011	UPGRADE KIT
				X	DSI-9379-013	UPGRADE KIT
1		1			D2011-101	MIRROR
1					D2012-105	ARM
1					D2012-107	CLEVIS
1					D2012-111	BRACKET
		2			D2012-113	CLAMP
1					D2012-115	BRACKET
2					D2022-101	SPACER
1*		1*			D3014-1	LOCKNUT
1			1		D3629-1	BRACKET
1			1		D3635-1	GASKET
2			2		D3635-3	GASKET
1			1		D3646-1	ARM
1			1		D3646-3	ARM
2			2	2	D4070-041	CLAMP
3			3		AN3-4A	BOLT
1					AN3-6A	BOLT
3			2	2	AN4-5A	BOLT
1					AN4-10A	BOLT
8			6		AN960JD10	WASHER
8			4	4	AN960JD416	WASHER
1*		1*			AN960JD416L	WASHER
4			3		MS21042L3	NUT (OR MS21042-3)
4			2	2	MS21042L4	NUT (OR MS21042-4)

\*INCLUDED AS PART OF D2011-101 MIRROR

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 10.02.12  
CERT. NO.: SH91-20  
ISSUE NO.: 2

C	D4070-041 WAS MS21919WDG7	CP	10.02.12
B	MS21919WDG7 WAS MS21929WDG7	DC	07.11.28
A	NEW ISSUE	MB	07.07.10
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	N/A	DSI 9379	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		CARGO MIRROR UPDRAGE KIT	NTS
DATE	10.02.12	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries